



Why new anammox plants do not need to be seeded



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INTRODUCTION

Autotrophic anammox bacteria have been described in the scientific literature as "extremely slow growing" in comparison to other types of bacteria used in waste water treatment (WWT), since the first enrichments showed a doubling time of 30 days [12]. The first well-documented start-ups using sequencing batch reactor (SBR) technique, moving bed biofilm reactor (MBBR) or granular process took 6 to 12 months to complete (for example [8]). From this perspective, several studies have focused on discovering useful seeding sources or specific start-up strategies to control the bacteria and shorten the start-up time, and many consultants and contractors have arrived at the misconception that seeding with inoculum is a requirement for successful start-up of all new anammox plants. Consequently, there is a market for exchange of anammox bacteria between contractors and WWT plants based on the perceived advantages in seeding a newly built plant. However, besides costs, availability and dependency, there are further arguments to reject this strategy, especially in relation to biofilm systems (long sludge ages and importance of layer structure) or further applications such as industrial wastewater, e.g. with specific characteristics requiring well-adapted biomass.

The objective of the study is to summarize the common work from the contractor Purac AB and the Institute ISAH at Hannover University regarding one-stage deammonification plants and review the last two decades of literature related to this topic, to make a clear conclusion regarding the necessity of seeding these type of plants.

RESULTS AND DISCUSSION

THREE MAIN ARGUMENTS WHY NEW ANAMMOX PLANTS DO NOT NEED TO BE SEEDED:

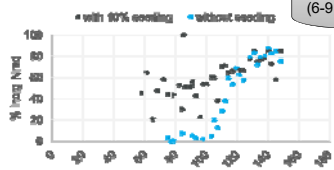
1. Several full-scale examples from the authors [1,4,8] and colleagues [7,13] provide proof of concept for non-seeded start-ups for reject water in MBBRs

Rosenwinkel & Cornelius 2005: "Deammonification in the moving bed process..." [9]
Beier & Focken 2006: "Evaluation of Carriers and Start-Up-Strategies in Pilot Scale..." [1]

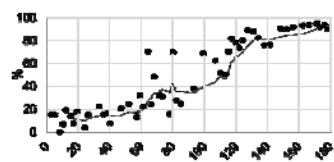
Van den Graaf et al. 1996: " $t_{AMX}=30d$ " [12]

1996

Hattingen Germany (6-9 months)



Nitrogen reduction over time in two parallel operated laboratory reactors evaluating the necessity of seeding [3].



Nitrogen reduction over time at Bekkelaget reject water treatment during start-up.

Strous et al. 1998: " $t_{AMX}=11d$ " [10]

2005

Himmerfjärden Sweden (7 months)

2011

Bekkelaget Norway (4 months)

2015

Plaza et al. 2011: "Swedish experience of the Deam. Process in a Biofilm System" [8]

Kanders et al. 2016: "Rapid start-up... without addition of external inoculum" [4]

2. Journal papers evaluating anammox doubling time [6,10,12,14] and advances in optimizing start-up conditions [2,11] for anammox bacteria

Park et al. 2010: "Impact of inocula..." [7]

Zekker et al. 2012: "Anammox enrichment on blank biofilm..." [13]

2018

3. Our recent study [5] has found viable anammox bacteria in both activated sludge and reject water streams, independent of digestion mode or substrate pre-treatment

Jaroszynski et al. 2012: "Impact of free ammonia..." [2]

Lotti et al. 2015: "Faster through training" " $t_{AMX}=3d$ " [6]

Zhang et al. 2017: " μ (AMX) revisited" " $t_{AMX}=2-4d$ " [14]

Tomaszewski et al. 2017: "Influence of temperature and pH..." [11]

Wang et al. 2015: "Anammox widespread but overlooked" [15]

Kanders et al. 2018: "Sinks and sources of AMX" [5]



Examples of carrier material suitable for biofilm growth

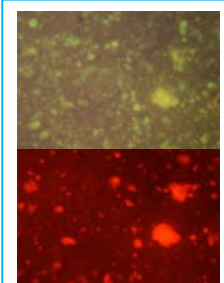


Image of FISH analyses, a useful tool during start-up
a) viable bacteria shine in green
b) anammox bacteria shine in red

CONCLUSIONS

Since the early 2000s Purac and ISAH have tested different start-up strategies; with and without anammox seeding in laboratory, pilot and full-scale. Focusing on the implementation in biofilm systems, we conclude:

- External seeding of biofilm reactors is not essential for reject water treatment, since the anammox bacteria is present in the influent regardless of the type of sludge treatment.
- Start-up times for full-scale projects have decreased since advances in optimized conditions for anammox bacteria and are no longer a limiting factor in a new projects.
- The formatting of system-optimized biofilms is crucial for good and stable process performance and optimal process rates and efficiencies.
- In situ start-up in full-scale applications increases the process operators' knowledge of the process.

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