

## Full-scale comparison of N<sub>2</sub>O emissions with SBR N/DN operation versus one-stage deammonification MBBR treating reject water

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## INTRODUCTION

Biological nitrogen removal in wastewater treatment (WWT) is an energy-demanding process. One way to minimize the energy demand is to use deammonification, which includes the nitritation and anammox processes. Using the anammox process means that only half of the ammonium needs to be oxidized to nitrite, thereby saving 60% of the energy demand for aeration. This may also lower the emissions of nitrous oxide (N<sub>2</sub>O) since the ammonium oxidizing process accounts for the majority of the nitrogen oxide emissions in such a process [1]. However, the potential N<sub>2</sub>O emissions from these types of high-rate processes may increase the total carbon footprint of a WWTP and must be monitored [2]. A reject water treatment tank (1000 m<sup>3</sup>) in Norrköping (Sweden) was recently converted from nitrification/denitrification (N/DN) in a sequencing batch reactor (SBR) to a one-stage deammonification with moving bed biological reactor (DeAmmon® technique). The main objective for changing the process was not only to save energy, but also to minimize the total carbon footprint, since previously, measurements of N<sub>2</sub>O in N/DN mode resulted in relatively high nitrous oxide emissions, resulting in a high carbon footprint [3].

## RESULTS

Measured data is provided in Table 1. Similar loads and influent ammonia concentrations between the different operation modes provide a stable base for comparison. pH was not regulated during the N/DN operation mode while the process in deammonification mode had different pH-setpoints. The change of pH set-point was linked to aeration strategies to avoid adding any chemicals in the process that could cause additional stress to the microbiological fauna. The N/DN operation mode had significantly higher N2O concentrations in the water phase as well as in the gas phase sulting in higher total emissions of nitrous oxide

Table 1 – Overview of process data and results for the two different techniques N/DN and deammonification respectively and three different pH-setpoints within deammonification

Nitrogen process	N/DN	Deammonif	ication (nitri	tation/anamr	nox)
Technique	SBR	MBBR with continuous inflow and intermittent			
		aeration			
pH-setpoint	Not	6.6	7.1a	7.1b	7.6
	controlled				
Load (kgNH4/d)	210	195	250	210	155
NH4-in (mg/L)	1000	941(±81)	1204(±82)	894(±81)	1022(±128)
pH-measured	6.2-7.5	6.74(±0.18)	7.05(±0.06)	7.05(±0.06)	7.68(±0.16)
NH <sub>4</sub> -N-out	30-90	154(±38)	55(±18)	247(±15)	124(±27)
NO <sub>2</sub> -N-out	10-25	3.9(±1.0)	4.1(±0.3)	3.8(±1.6)	1.8(±1.0)
NO <sub>3</sub> -N-out	90-150	257(±128)	74(±12)	330(±36)	73(±38)
N reduction TN	80%	67%	88%	50%	86%
NH₄-N	95%	88%	95%	79%	91%
Average mg	13.2	0.41(±0.09)	0.24(±0.14)	0.21(±0.03)	0.10(±0.05)
N₂O(aq)/L					
Average ppm	973	39(±42)	na(±na)	43(±38)	8.1(±12.5)
N <sub>2</sub> O(g)					· · · ·
N <sub>2</sub> O of TN-load	10.4%	0.71%	0.47%	0.71%	0.14%

In Figure 1, a detailed study of nitrous oxide in the water phase during aeration cycles in the different operation modes is shown. During aeration (DO=2 mg L<sup>-1</sup>) the gas is emitted to the air and the concentration in the bulk phase is decreasing. During mixing (DO=0 mg L<sup>-1</sup>) the nitrous oxide is formed and partly reduced in the water phase. At pH 6.6 the N<sub>2</sub>O-N(aq)-curve show an increasing trend during mixing while at pH 7.6 the concentration is first increasing and later decreasing. The figure also shows lower total emissions (kgN2O d-1) for pH 7.6.

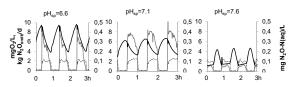


Figure 1. Detailed study of oxygen, nitrous oxide in bulk and emitted nitrous oxide during three aeration righter 1, betweet skully 0 oxyger, monostration in builk (molecular) into ox other during meter stratuum (molecular) or oxyger, monostration in builk (molecular) is shown with dots (r), emitted nitrous oxide (kgN<sub>2</sub>O d<sup>-1</sup>)) is shown with a grey particular during meter stratuum (molecular) is shown with a grey back into (r). The representative during a transmission or expresentative day, for each phase.

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	METHODS
in v The was gas	O was measured both water and air phase. to formation factor ( $F_{TN}$ ) s calculated from the s emissions, the air flow d the total load. Nitrogen Load, TN $F_{TB} = \frac{E_{TRD-R}}{TN}$ $E_{N2O}$ $E_{N2O}(g)$ $E_{E2O} = C_{CCO}(g)C_{abt} * 24$ $N_2O(aq)$ $R_{TD} = C_{CCO}(g)C_{abt}$ $N_2O(aq)$ $R_{TD} = C_{CCO}(g)C_{abt}$ $N_2O(aq)$ $R_{TD} = C_{CCO}(g)C_{abt}$ $R_{TD} = C_{CCO}(g)C_{$
F	F <sub>TN</sub> 10%
	F <sub>TN</sub> 0.14%
P	N/DN DeAm DeAm <sub>pH=7.6</sub>
	DISCUSSION
open fact lowe by A Furt even form aera resu	results from full-scale operation of one reject water treatment process with two different ration techniques (N/DN and deammonification) shows a lower nitrous oxide emission or for the deammonification technique. This can be linked to the lower feeding rate [5], er initrie concentrations in the bulk phase [6] as well as lower load of ammonia converted ammonium oxidizing bacteria (AOB) during deammonification [1]. ther optimization shows that a higher pH-setpoint during deammonification resulted in n lower emissions. A detailed study of the aeration cycles reveal that N <sub>2</sub> O(aq) is mainly ted during mixing phases at a lower pH, resulting in higher concentration during tion, while at higher pH both formation and reduction of the gas takes phase. This ults in lower N <sub>2</sub> O(aq)-concentration during aeration, lower N <sub>2</sub> O(g) concentrations and ce lower total emissions of nitrous oxide emissions from the plant.
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trea • S te T • B	nitoring nitrous oxide emissions during full-scale operation of a reject-water nitrogen atment plant have resulted in: Significantly lower nitrous oxide emissions were measured with deammonification echnique (<1% of TNin) compared to nitrification/denitrification technique (10% of TNin). By increasing the process pH-setpoint in deammonification mode, emissions lecreased to as low as 0.14% of TNin.
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